

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO30089 Receipt Dates from 11/6/2015 to 11/6/2015

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

DATE _____

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 962553
 Ship Date 05Nov15 at 13:51 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

* WE STOCK STAINLESS STEEL *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***
 THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
 INVENTORY, SEPT. 24 & 25/2015. THERE WILL BE NO
 CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
 OFFICE WILL REMAIN OPEN.

Page: 2 Last

ALUMINIUM • L'ATON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

+ 2309

B I L L O F L A D I N G

No: VIM 465363

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 06Nov15 at 17:44 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

162503 803977
Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-864772- 1 Your PO # 30089 REPLACEMENT
ALUMINUM SHEET 5052-H32
.0400 Nom X 48.0000" X 120.0000"

	Heat Number	Tag No	Quantity	PCS	Net	Wt	Gr	LBS
CRATE#1 R134	B-12021115	315854	40.00 SFT	1		22		154

	Tags	PCS	Net	Wt	Gr	LBS
TOTAL:	1	1		22		154

Heat Number *** Chemical Analysis ***
B-12021115

FROM 855606-5 AND 6 REPLACEMENT DAMAGE B/F DELIV
VIM

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***
***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***
*** POUR VOS BESOINS D'ACIER INOXYDABLE,

Page: 1Continued

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

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THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
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Tel: 514-337-0161 Fax: 514-745-2968

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Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600
*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.
*** WE HAVE IT! *** TEL. 800-926-2600 ***

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI
DE 8H30 A 12H00 ET DE 13H00 A 16H30.
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 5052-H32
.0400 Nom X 48.0000" X 120.0000"
PART NO.

PO/Rel 30089 REPLACEMENT

Nous certifions que le document reproduit ici est
une copie conforme du rapport fourni par le
fournisseur du matériel ou les données résultent

Certificate of Mill Test Results

BL VIM-465363-001

6Nov15

de l'analyse faite par un laboratoire qualifié.
SIGNE PAR: LUCY TRUGLIO

Pg 1/2

ZHENGZHOU MINGTAI INDUSTRY CO., LTD
CHANGCHUN ROAD NO.6, HIGH AND NEW TECHNOLOGY ZONE,
ZHENGZHOU HENAN CHINA
TEL:+86-371-67898715 FAX:86-371-67898612

MILL TEST CERTIFICATE

TO: OLBERT METAL SALES LIMITED
989 DERRY RD. EAST, SUITE 305 MISSISSAUGA,
ONTARIO CANADA L5T 2J8
INVOICE NO.: ZOTO120201
CONTRACT NO: 1769
LOADING PORT: QINGDAO, CHINA
DESTINATION: TORONTO, CANADA
SHIPPING MARKS: N/M
DATE: FEB, 21, 2011

DESCRIPTION OF GOODS:

ALUMINUM SHEET 3003 H14

CERTIFIED TO ALL AA, ASTM B209 - 10, AMS/QQA 250/2, AMS 4008K SPECS.

ALUMINUM SHEET 5052 H32

CERTIFIED TO ALL AA, ASTM B209 - 10, AMS/QQA 250/8, AMS 4016L SPECS.

ALUMINUM TREAD PLATE 3003 H22

CERTIFIED TO MINGTAI TREAD BRIGHT SPECS

REF: 1769

CIF TORONTO, CANADA

DAS
14
9-89

15/11/09

CHEMICAL COMPOSITION											
Heat No.	Alloy	Si	Fe	Cu	Mn	Mg	Zn	Ti	Cr	Others	Al
B-12011242	3003	0.066	0.563	0.113	1.127	0.016	0.007	0.025	0.01	0.15	REMAINDER
B-12011242	3003	0.066	0.563	0.113	1.127	0.016	0.007	0.025	0.01	0.15	REMAINDER
D1202001	3003	0.065	0.566	0.121	1.106	0.004	0.005	0.028	0.007	0.15	REMAINDER
D1202001	3003	0.065	0.566	0.121	1.106	0.004	0.005	0.028	0.007	0.15	REMAINDER
Z-1201YB019	3003	0.084	0.565	0.112	1.114	0.026	0.008	0.032	0.012	0.15	REMAINDER
Z-1201YB036	3003	0.08	0.556	0.115	1.114	0.005	0.006	0.023	0.008	0.15	REMAINDER
D1201132	5052	0.085	0.34	0.008	0.05	2.246	0.005	0.015	0.182	0.15	REMAINDER
D1201132	5052	0.085	0.34	0.008	0.05	2.246	0.005	0.015	0.182	0.15	REMAINDER
B-12021115	5052	0.067	0.391	0.02	0.068	2.314	0.007	0.026	0.189	0.15	REMAINDER
B-12021115	5052	0.067	0.391	0.02	0.068	2.314	0.007	0.026	0.189	0.15	REMAINDER
MECHANICAL PROPERTY											
Heat No.	Alloy	Temper	Specs(In)		Tensile strength (Mpa/ ksi)		Elongn %				
B-12011242	3003	H14	.04	48*96	-	165	24	12			
B-12011242	3003	H14	.04	48*120	-	165	24	12			
D1202001	3003	H14	.188	48*120	-	158	23	21			
D1202001	3003	H14	.188	48*96	-	158	23	21			

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 5052-H32
".0400 Nom X 48.0000" X 120.0000"
PART NO.

PO/Rel 30089 REPLACEMENT

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une copie conforme du rapport fourni par le
fournisseur du materiel ou les donnees resultant

Certificate of Mill Test Results

BL VIM-465363-001

6Nov15

de l'analyse faite par un laboratoire qualifie.
SIGNE PAR: LUCY TRUGLIO

Pg 2/2

Z-1201YB019	3003	H22	.125*60*144	133	19	21
Z-1201YB036	3003	H22	.188*48*144	139	20	20
D1201132	5052	H32	.188*60*120	215	31	12
D1201132	5052	H32	.188*60*144	215	31	12
B-12021115	5052	H32	.04*48*96	221	32	12
B-12021115	5052	H32	.04*48*120	221	32	12

PRODUCER: ZHENGZHOU MINGTAI INDUSTRY CO., LTD

ZHENGZHOU MINGTAI INDUSTRY CO., LTD
郑州明泰实业有限公司

刘磊

DAS
14
9-89

15/11/09

THYSSENKRUPP MATERIALS NA


DART AEROSPACE

ALUMINUM PLATE 7075-T651
.375" THICK X 5.0000" X 144.5000",
PART NO.

PO/Rel 30089

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

Signed by:  BL-PEC-962553-001 5Nov15
Pg 1/2

SHIP TO: AMI METALS 10808 COMMENCE WAY PONTANA, CA 92337	
SOLD TO: AMI METALS 1738 GENERAL GEORGE PATTON DR BRENTWOOD, TN 37027	

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99216
Phone: (800) 367-2585

CERTIFIED TEST REPORT

Serial Number
4374090

CUSTOMER PO NUMBER CA-19875	WORK PACKAGE	CUSTOMER PART NUMBER	SHIP RUN/LOAD 1031941	GOVT CONTRACT NUMBER
Kaiser Order No. 1192443	DATE 1	SHIP DATE 3-MAY-2015	ALLOY 7075	CLAS BARE
WEIGHT SHIPPED 1802 LB	QUANTITY 18 PCS EST.	TRUCKER # 2053684	TEMPER T351	PRODUCT DESCRIPTION Sawed Plate
DIA/THICKNESS 12.500 IN (12.500 IN)		LENGTH 144.500 IN (144.500 IN)		

MPN 1389928 LOT 13190135: 18 pieces.

Certified Specifications

AMS 4348/PAVK
QAMMP 275-RevU

AMS-00-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Test Results

Lot 13190135 Cast 772 Drop 22 Ingot 2 Melted in USA

ASTM B209 (2011)
(EN 2002-11)

Tensile:	Temp: T651	Dir / 7 Test: LT / 7 (Min-Max)	Ultimate KSI (MPa): 83.5 : 84.5 (576 : 583)	Yield KSI (MPa): 73.4 : 74.0 (500 : 510)	Elongation %: 13.4 : 13.5
----------	---------------	-----------------------------------	---	--	------------------------------

(ASTM E1251)	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Chemistry:	0.02	0.12	1.4	0.07	2.5	0.20	5.5	0.02	0.01	0.01	TOT 0.05
Actual (wt %)											

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MPN (wt %)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX (wt %)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.25	0.05	0.05	TOT	0.15

Aluminum Remainder

ThyssenKrupp Materials NA Inc.
Copper and Brass Sales Division

Page 1 of 2

Customer: **THYSSENKRUPP MATERIALS, CA, LTD**
Your Ref: **27056**
Sales Order #: **2804146011**
Quantity: **28.141**
Date: **10/27/2015**

ALUMINUM PLATE 7075-T651
.375" THICK X 5.0000" X 144.5000"
PART NO.

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Pg 2/2

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2686

Serial Number
4374090

[illegible]

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Page 2 of 2

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 7075 T6
DATE 15/11/09

PO / BATCH NO 30089/133550

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 12'
QUANTITY INSPECTED 12'
QUANTITY REJECTED _____

THICKNESS ORDERED 5.00X.375
THICKNESS RECEIVED 5.100X.380
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY <u>DAS</u>	SIGNED OFF BY _____	
DATE <u>15/11/09</u>	DATE _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL 5052 #32
DATE 15/11/09

PO / BATCH NO 30089/133550

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 40 sf
QUANTITY INSPECTED 40 sf
QUANTITY REJECTED _____

THICKNESS ORDERED .040"
THICKNESS RECEIVED .040"
SHEET SIZE ORDERED 4' X 10'
SHEET SIZE RECEIVED 4' X 10'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/>	N	TOO MUCH PUCK ON THE SHEET
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	Y	<input checked="" type="radio"/>	WE RETURN IT
CORRECT THICKNESS	<input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	Y	<input checked="" type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>DAS</u>	SIGNED OFF BY _____		
DATE <u>15/11/09</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PC30089**

Purchase Order Date 10/9/2015

PO Print Date 10/9/2015

Page Number 1 of 6

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M303R0.625	303 Round Bar 0.625"	10/16/2015 Yes 10/16/2015		12.00 f	\$3.00	\$36.00
MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$36.00
2	M303R0.750	303 Round Bar 0.750	10/16/2015 Yes 10/16/2015		60.00 f	\$3.55	\$213.00
MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE							
Line Total:							\$213.00

Note:

10/9/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PC39089**

Purchase Order Date 10/9/2015

PO Print Date 10/9/2015

Page Number 2 of 6

Order From :
VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M304R.250	304 SS Round bar .250	10/16/2015	12.00	\$2.92	\$35.00
			Yes	f		
			10/16/2015			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$35.00

4	M304R0.375	304 ROUND BAR 0.375	10/16/2015	12.00	\$2.92	\$35.00
			Yes			
			10/16/2015			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$35.00

5	M5052H32S.040	5052-H32 .040 Sheet	10/16/2015	40.00	\$1.59	\$63.50
			Yes	sf		
			10/16/2015			

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

Line Total: \$63.50

Note:

10/9/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30089

Purchase Order Date 10/9/2015

PO Print Date 10/9/2015

Page Number 3 of 6

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone

905 669 9444

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

6 M5052H32S.063 5052-H32 .063 Sheet 10/16/2015
Yes
10/16/2015

32.00
sf

30

\$2.18

\$69.60

MATERIAL: 5052-H32 ALUMINUM SHEET AS PER
QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209

Line Total:

\$69.60

7 M6061T6B00750X.0.125 6061-T6 Bar .750 x .125 10/16/2015
Yes
10/16/2015

60.00
f

\$0.58

\$35.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total:

\$35.00

8 M6061T6R0.500 6061-T6 Round Bar .500" 10/16/2015
Yes
10/16/2015

24.00
f

\$1.46

\$35.00

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Note:

10/9/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30089**

Purchase Order Date 10/9/2015

PO Print Date 10/9/2015

Page Number 4 of 6

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$35.00

9 M7075T6B5.000X0.375 7075-T6 BAR 5.000" X 10/21/2015 12.04 ✓

0.375"

Yes

10/21/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-250/11 OR QQ-A-250/12 CUT FROM PLATE

f

Line Total: \$266.00

10 M7075T6B6.000X0.250 7075-T6 BAR 6.000" X 10/21/2015 24.08 ✓

0.250"

Yes

10/21/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-250/11 OR QQ-A-250/12 CUT FROM PLATE

f

Line Total: \$390.00

Note:

10/9/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PC30089**

Purchase Order Date 10/1/2015

PO Print Date 10/1/2015

Page Number 5 of 6

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

11 M7075T6B3.000X4.000

7075-T6 BAR 3.000' X
4.000" Grain along 3"

10/21/2015

6.00

\$ 01.50

\$609.00

Yes

10/21/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-250/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total:

\$609.00

12 M174B0.250X4.000

17-4 SS Bar .250 X 4.00

10/21/2015

10.00

\$38.20

\$382.00

Yes

10/21/2015

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643
GRAIN MUST BE ALONG LENGTH OF BAR
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE STRENGTH = 150 KSI

Line Total:

\$382.00

Note:

10/9/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30089**

Purchase Order Date 10/9/2015

PO Print Date 10/9/2015

Page Number 6 of 6

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

13 71401-45

PROCUREMENT
QUALITY CLAUSES

10/16/2015

1.00

\$0.00

\$0.00

No

10/16/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total:

\$0.00

PO Total:

\$2,169.10

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

2

Change Date: 10/9/2015